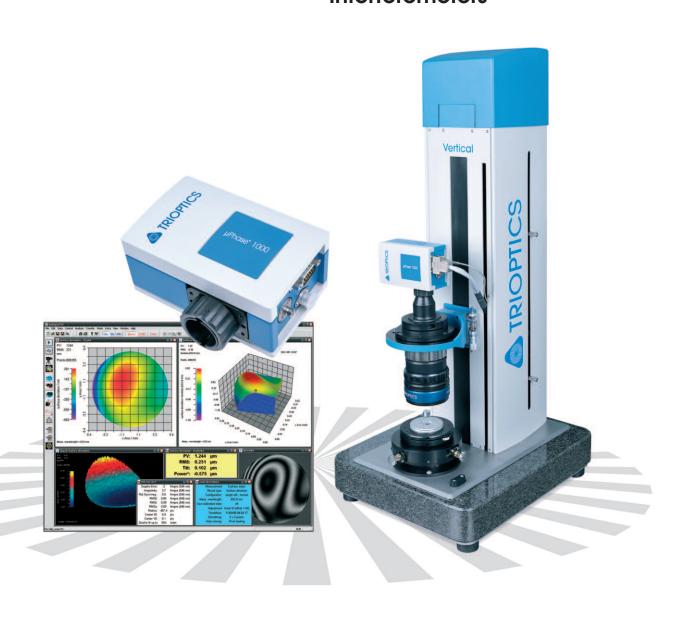


# µPhase®& µShape™

Compact and Modular Interferometers



Surface & Wavefront Metrology

AspheroMaster®

µPhase® WaveMaster®

OptiSurf®



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As a leading company in the field of optical test equipment, TRIOPTICS took over the  $\mu$ Phase® line of interferometers from FISBA OPTIK AG, Switzerland, in 2010.  $\mu$ Phase® perfectly supplements the TRIOPTICS product portfolio and with TRIOPTICS worldwide subsidiaries and distributors  $\mu$ Phase® can now be offered to a wider customer base in optical and other industries.

Close partnership with FISBA OPTIK AG enables TRIOPTICS to supply  $\mu Phase^{\circledast}$  products in usual Swiss quality and to provide service for all  $\mu Phase^{\circledast}$  products. Furthermore, the acquisition of FISBA OPTIK Berlin at the same time guarantees continuity in the development of the  $\mu Shape^{TM}$  Interferometer software.





## µPhase®Interferometers

### Measuring with the Highest Accuracy

µPhase® interferometers offer objective and precise measurement results of surface and wavefront measurements - quickly and reliably.

µPhase® interferometers are compact, small and lightweight digital tools which can be used in almost any working environment. These measuring devices are perfectly complemented by the μShape™ measurement and analysis software to fulfill the highest expectations of quality management.

### Measuring without Leaving Marks

The µPhase® Interferometer systems are used to measure specular high precision components made of glass, plastics, metal or ceramics etc. The non-contact measurement method prevents damage to the sample under test, and gives the most exact evaluation of the entire surface or wavefront.

## Strong Arguments for µPhase® Line of Interferometers

- Compact size and modularity enable adaptation to a variety of production and working environments
- Ultra wide measurement range of optics and surfaces with reflectivities from 0.3% to 100%
- Objective digital measurement prevents human errors
- Well structured and comprehensive software supports both production and laboratory use
- Unique combination of valuable features like Twyman-Green/Fizeau modes or the second camera for alignment of the lenses provide greatest convenience using µPhase®

## Modular System providing Stand-alone Interferometers and Turnkey Solutions

TRIOPTICS offers  $\mu Phase^{\circledast}$  interferometers as self-contained modular parts as well as predefined turnkey solutions.

μPhase® customers especially appreciate the space saving and modular concept of the μPhase® product line as it allows for flexible and cost-effective utilization of the instruments. The different parts of the μPhase® interferometer line are all compatible and form powerful measurement devices.

### µPhase® Sensors µPhase® 500 µPhase® 1000 µShape™ Interferometer μPhase® Turnkey Solution (Sensor + Stand + Software) Software **UNIVERSAL 100** PLANO DOWN PLANO UP **VERTICAL** PLANO 300 SPHERO UP µLens Plano and Sphero Objectives The measurement of flat samples requires µLens PLANO objectives the measurement of spherical optics uses a µLens SPHERO objective with its basic µLens PLANO objective

µPhase® modular system 3



## Interferometry

In interferometry coherent wavefronts are superimposed. The result of this superposition is a fringe pattern, the so-called interferogram. In the case of two-beam interference each fringe represents a constant phase difference between both waves. Thus the interferogram is a kind of a contour map of the test sample. The standard design of an interferometer for

Interfering waves

Intensity

Observed Intensity

Ohne intensity

#### Interference principle

surface shape testing consists of a collimated coherent light source which is divided by a

beam splitter into two beams. The test beam is transformed by a beam shaping optics into a wavefront of nearly the same shape as the sample (commonly flat or spherical). Thus the rays of the test beam intersect the sample under test perpendicularly, are reflected in themselves and transfer the shape errors to the test wavefront. The modified test wavefront is recombined by the beam splitter with the reference beam, reflected at the internal interferometer reference surface, and imaged to the camera sensor.

The space of both interfero-meter arms forms the test cavity. The interferometer measures the optical path difference (OPD) of this cavity for each point independently.

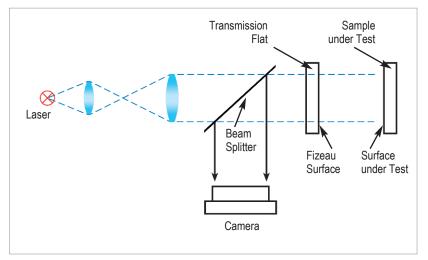
### Fizeau Setup

The Most Commonly Used Interferometer Setup

The last surface of the beam shaping optics is the so-called Fizeau surface. It has to have the same shape as the sample to be tested

> (commonly spherical or flat) and is placed concentrically into the optical path, so the individual rays intersect perpendicular to the Fizeau surface. The majority of the light passes the Fizeau surface and is reflected at the test surface. The returning light interferes with the part of the light reflected at the Fizeau surface. So the Fizeau surface acts as beam splitter as well as reference surface. The reference arm length is identical to zero, so the cavity

is formed by the gap between the Fizeau and the test surface. That is the reason why a Fizeau interferogram commonly directly



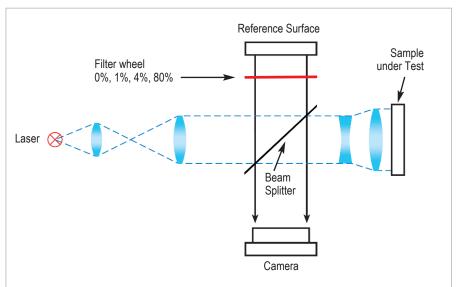
Fizeau Setup

## Interferometry



shows the deviations of the test sample from the reference surface, i.e. Fizeau surface. The quality of the Fizeau surface determines the accuracy of the Fizeau interferometer. Fizeau surfaces are commonly available with a quality of  $\lambda/10 - \lambda/20$  PV, or better on request.

## Twyman-Green Setup



Twyman-Green Setup

### The Most Flexible Interferometer Setup

A Twyman-Green interferometer is a modified Michelson interferometer. Here the beam splitter is separated from the reference surface. The advantage of this configuration is greater flexibility, because both interferometer arms can be modified independently of each other. So the intensity of the reference and test arm can be easily adapted to each other in order to get maximum fringe contrast. This is necessary for testing samples showing different reflectivities and increases the range of applications enormously. Only a maximum fringe contrast enables a maximum resolution in depth.

The reference surface can be a surface that is inexpensive and accurately producible regardless of the sample size. The adaption to the sample size is done by conventional beam shaping optics introduced to the test arm. Contrary to the beam shaping optics for Fizeau interferometers these optics do not require an expensive Fizeau surface as a final

surface.

As a consequence of this flexibility, the interference patterns are not caused by the sample errors only but also by the aberrations of the additional optics in both interferometer arms. However, nowadays samples are no longer evaluated by visual inspection of the fringe pattern but by computer controlled analysis of the phase map causing the fringe pattern. During this analysis the aberra-

tions of the additional optics can easily be taken into account. Finally, the software provides an objective digital measurement result.

## μPhase<sup>®</sup> 500 and μPhase<sup>®</sup> 1000 Sensors

#### Most Flexible Interferometer Sensors

These highly integrated phase-shifting Twyman-Green interferometer sensors meet the toughest demands for modern quality management. In combination with the µShape™ measuring and analysis software these high-performance precision measuring instruments provide information about the specimen's surface, wavefront or test objective aberration.



### Advantages of µPhase® Sensors

- Compact size, modularity and arbitrary working orientation enable adaptation to different production and working environments
- Wide field of view alignment mode: Simple and fast alignment of the sample thanks to a second camera for alignment purposes
- High resolution cameras: µPhase® 500 (500x500 pixels), µPhase® 1000 (1000x1000 pixels)
- Measurement accuracy traceable to international standards
- High flexibility: convertable from Twyman-Green to Fizeau modes (on request)
- Standard measuring wavelength 632.8 nm; customized versions measuring at wavelengths from 355 nm to 1064 nm are also available upon request
- Simple and fast adaption to different reflectivities for optimal image contrast adjustment (µPhase® 1000)
- Object-plane focusing ability (µPhase® 1000 only)
- Robust, dust-proof housing



µPhase® Sensors are available in wavelengths 355 nm to 1064 nm

## µPhase® Systems

### A Variety of Complete Interferometer Systems

The µPhase® is available in various turnkey systems designed to cover the most common measurement tasks. They benefit from TRIOP-TICS experience to design innovative, compact and user-friendly measurement systems.



uPhase® PLANO DOWN

All turnkey solutions are flexible and expandable due to their modular and compact design. A wide choice of test objectives from TRIOPTICS and third party manufacturers can be combined with the µPhase® interferometers and enable the perfect choice for each measurement task.

## μPhase® PLANO DOWN μPhase® PLANO UP & μPhase® SPHERO UP The Perfect Interferometers for Use in Production

These extremely compact and cost effective turnkey interferometers are ideally suited for production. With their small footprint they can

## µPhase® Turnkey Systems



be positioned next to the production machine and samples are measured directly after machining. These three interferometers differentiate in the position of the sample during the measurement process and the samples they can measure. µPhase® PLANO/SPHERO UP interferometers measure flat/spherical optics upwards; the sample is



μPhase<sup>®</sup> SPHERO UP and μPhase<sup>®</sup> PLANO UP

positioned on the top of the instrument. The  $\mu$ Phase® PLANO DOWN positions flat samples on the base of the instrument.

## Advantages of µPhase® SPHERO UP, µPhase® PLANO UP, µPhase® PLANO DOWN

- For measuring various flat or spherical components
- Intuitive and easy handling enables usage by untrained personnel
- Measuring range:
   µPhase® PLANO DOWN: flat surfaces
   Ø≤2 mm to 150 mm
   µPhase® PLANO UP: flat surfaces
   Ø≤2 mm to 100 mm
   µPhase® SPHERO UP: spherical surfaces, radius of curvature (convex) from 2 mm to 225 mm and diameters up to 55 mm (convex), concave surfaces, radius of curvature -3 to -570; others on request
- Small footprint

- Compact table configuration for costeffective testing of larger series components right next to the production machine
- Suitable for integration into automated production lines
- µPhase® SPHERO/PLANO UP systems are vibration insensitive

## µPhase® VERTICAL

The Flexible and Compact Interferometer for Lab and Production

This fully equipped turnkey interferometer has a modular design and can be individually configured to the customer's requirements.

## Advantages of µPhase® VERTICAL

- Universal interferometer system for production, workshop and laboratory
- Vertical setup
- Small footprint
- One motordriven moveable z-platform, second platform as an option
- Specimen support on tilt and X-Y translation table



µPhase® VERTICAL



- Transmission measurements possible
- Unique design for all kinds of reflection & transmission measurements
- Capability of transmission measurements in double-conjugate foci arrangement for spherical samples
- Measuring range for concave and convex spherical surfaces: Standard radius range from 1 mm to 225 mm, diameter up to 55 mm with µLens PLANO 50
- Integrated radius measuring unit
- Optional: Usage of CGHs for aspheric, toric or cylindrical surface measurement
- Motorized vertical z-axis
- Automatic radius measurement

### µPhase® UNIVERSAL 100

Universal Horizontal Setup For All Kinds of Interferometric Measurements

Optimized for measurements in R&D, the  $\mu$ Phase® Universal 100 is the most flexible instrument of the  $\mu$ Phase® product line. The hor-



µPhase® UNIVERSAL 100

izontal design enables the measurement of a large variety of lenses and components differing in size, radius and material.

### Advantages of µPhase® UNIVERSAL 100

- The universal 4-inch measuring system for testing flat and spherical surfaces
- Measuring range for spherical and flat surfaces: Radii 10 mm, concave up to -3000 mm
- Diameter range up to 98 mm
- Radius measurement system integrated into sample support rail

- Horizontal design for long range of measurements
- Compatible with other commercially available 4" objectives
- Optional setup for measuring rotation-symmetrical aspheres in the diameter range from 10-80 mm, toric or cylindrical surfaces with CGH

#### µPhase® PLANO 300

Measuring Optics with Large Diameters

µPhase® PLANO 300 is ideally suited for use in R&D labs or production where optics or multipart polishing plates need to be measured.



µPhase® PLANO 300

### Advantages of µPhase® PLANO 300

- Ideal system for measuring large flat areas, thickness variation and homogeneity of optical materials
- Ideal for shape testing of multi-part polishing plates
- Measuring range: 60-300 mm
- Vertical design measures downward, other configurations on request
- Heavy duty sample support & alignment for handling of heavy test blocks or polishing plates



## µPhase® Customized

Customized Interferometer Systems

TRIOPTICS offers extensive support for specialized systems for applications beyond the scope of standard measuring systems. The µPhase® is very versatile with its high modularity and the compact design of the interferometer. This means that customized solutions for special measurement tasks can be implemented on the basis of standard components. The required components are selected and, if required, additional made-to-measure components and software modules are developed by our application and software engineers.

## **Applications**

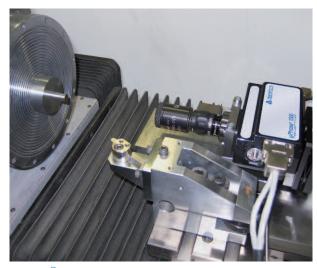
### Surface Profiling in a Variety of Industries

µPhase® is the interferometer with the widest range of applications. With its modular concept, compact design and simple adaption to different reflectivities it allows not only for surface profiling of lenses but also of all kinds of components with reflectivities between 0.3% and 100%.

Components measured with µPhase® Interferometers

Spherical, aspherical, cylindrical and toric optical surfaces

- Ophthalmology: Contact lenses, intraocular lenses and molds
- Adaptive mirrors
- Fiber endsurfaces
- Laser diode facettes
- Ball measurements of different materials
- Heat sinks
- Seal surfaces (e.g. metal, ceramic and synthetic materials)
- Automotive applications, e.g. fuel injection nozzles
- Medical applications, e.g. artificial hip-joints
- Ultra precision diamond turning machines with integrated µPhase® interferometer:
   The sample is measured directly in the machine, no need for time consuming and error prone replacement and alignment of the sample.



μPhase<sup>®</sup> integrated into a turning machine



µPhase® measuring molding tools for contact lenses, IOL, ceramic seal surface and plastic molding tool



## µShape™ Interferometer Software

## Among the Most Favorite Interferometer Software on the Market

The  $\mu$ Shape $^{\text{TM}}$  Interferometer Software was originally developed for the  $\mu$ Phase $^{\text{RM}}$  compact interferometers. Today interferometers from other manufacturers work with  $\mu$ Shape $^{\text{TM}}$ , too.

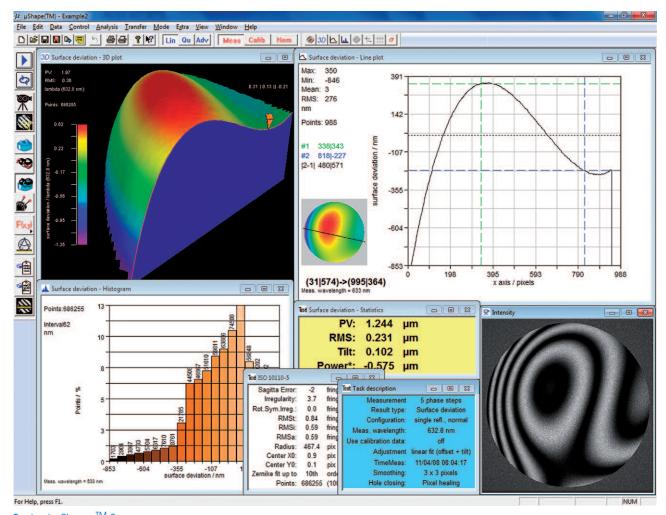
With its clear and menu-driven user interface,  $\mu Shape^{\intercal}$  perfectly deals with the variety of measurement requirements and provides several modules which expand the capabilities of  $\mu Shape^{\intercal}$ . Here it pays off that the interferometer software development team from TRIOPTICS Berlin, formerly FISBA OPTIK

Berlin, has more then 20 years of experience in software development, especially in the field of optical metrology. The advanced level of the software is demonstrated each time the software is sold to support other interferometers on the market.

In general, µShape™ works with all Windows® systems including Windows® 7 and is designed for ease-of-use as well as full functionality. It controls and displays the measurement results, stores and documents all measurement raw data and ensures maximum transparency and traceability.

### µShape™ Professional Software

The Professional version is the all-rounder amongst the  $\mu Shape^{TM}$  family. It is used for



Typical µShape<sup>TM</sup> Screen

## µShape™ Interferometer Software



measuring the topography of flat, spherical, cylindrical, toric and aspherical surfaces or wavefronts and is employed in production, laboratory and research. Add-on modules make it possible to adapt the software to custom specific demands. These modules can be added at any time even after purchase.

The  $\mu$ Shape  $^{\text{TM}}$  Professional software is pre-installed on a state-of-the-art PC, included with every TRIOPTICS'  $\mu$ Phase  $^{\text{®}}$  interferometer system.

## General Functions of the µShape™ Measuring and Analysis Software

- Different user levels with different access rights
- Shortcuts for the most used program functions
- Comprehensive context-sensitive online help
- Various program modes allow for the separate visualization of calibration and measuring processes and their parameters with an integrated live camera image
- Automatic updates of displays and images after every change of analysis parameters and new measurement
- Easily pre-configured templates for a wide range of measuring tasks and analyses
- Storage of all parameters and settings, including window size and position, with specimen data in µShape<sup>TM</sup> program file
- Graphic windows can be stored in several graphic formats (bmp, jpg...)
- Export of individual parameters or of selected data fields as text, binary or other common file formats (e.g. QED, Zygo XYZ, DigitalSurf) for external processing
- The measurement results are presented in parameters or graphically as a cross section, in 2D or 3D
- Printout of selected graphic displays or of the entire window
- Measurement log shows the results at a glance and can be widely configured including the customers logo
- Access protection and configuration of add-on modules by dongle

## Basic Measuring and Calibration Settings of $\mu Shape^{TM}$ Software

### Measuring parameters

Sets measuring parameters for any given measuring configuration: choice of phase measurement method, phase computation, and phase-shift wait times, separately for calibration and measurement of specimen.

#### Wavefront parameters

This function sets all parameters necessary for the computation of wavefronts, such as subtraction of calibration data; activation of various smoothing and holeclosing methods; compensation of adjustment errors for flat, spherical, cylindrical, aspherical and toric specimens; and geometrical operations (rotation, mirroring and data-field shift).

#### Masks

Sets geometrical elements (circles, ellipses, rectangles, squares and polygons) in any combination as transparent or opaque masks

## Configuration

Selects test setups, such as measurement of surfaces in perpendicular reflection, wavefronts in double transmission, automatic conversion of results and scaling of the measured field in units of length.

#### Visualization

Graphic display of data fields (intensity, phase image, measured data) displayed as a cross-section, 2D or 3D image. All parameters and statistical values in table form. Display of statistics, DIN and ISO parameters, Zernike and Seidel coefficients is available.

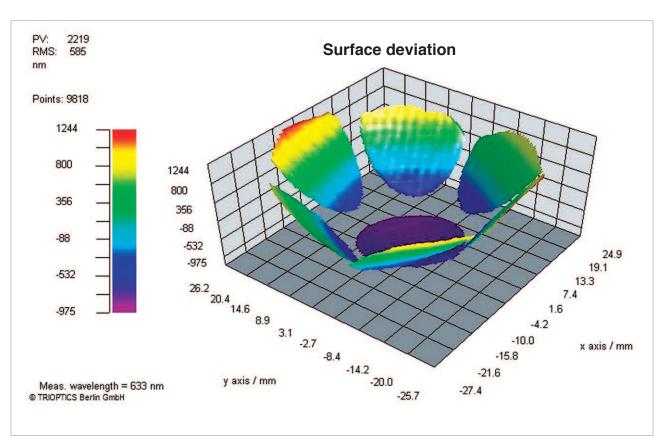
## µShape™Interferometer Software

### µShape™ Add-On Modules

For extended measurement tasks and further analysis the  $\mu$ Shape<sup>TM</sup> software offers a great variety of add-on modules which can be added by the user if needed. Among these are:

- Analysis of aspherical surfaces in spherical or CGH setups
- Analysis of cylindrical or toric surfaces
- External communication interface for controlling the interferometer by external programs, e.g. in an automated system
- Measuring the homogeneity of glass plates
- MTF analysis of focal or afocal optical components and systems

- Measuring multiple apertures in one shot, e.g. on polishing heads
- Statistical analysis of multiple sub-apertures at the same time
- Prism and wedge measurement and analysis
- Considering known sample deviations, e.g. deviations caused by the optical design
- Analysis of the tool offset of lathe machines
- Analysis of wafer plates
- Roughness and PSD analysis
- Static fringe analysis for fast measurements in instable environments



Multiple apertures

## µShape™ Interferometer Software



### Special µShape™ Versions

In cases where the powerful µShape™ Professional software does not meet the customer's needs, TRIOPTICS offers special and customized software solutions.

### µShape™ FastFringe Software

The FastFringe Software is designed for interferometers without phase-shifters. The measurement results are calculated by a static fringe analysis from a single interferogram. The analysis features are very similar to µShape<sup>TM</sup> Professional with only a few exceptions not useful for non-shifting setups.

## µShape™ Customized Software

The Customized version is an individual version of the Professional Software, which is specifically designed and created for special customer needs. A variety of add-on modules are available, making it possible to extend the functions of the software.

Customized analysis and display functions, add-on modules or exclusive modules for customer specific measuring tasks are provided with the customized version of the software.

## µShape™ Generic Package for Third-Party Interferometers

The µShape™ Generic Package can be used with the majority of commercial phase-measuring interferometers or individual interferometer setups.

Each package includes drivers for nearly all kinds of camera interfaces and optionally a piezo-element preamplifier. Contact TRIOP-TICS for further details and an offer tailored to your needs.

## **µLens PLANO** and SPHERO

The  $\mu$ Lens PLANO collimated test objectives and the  $\mu$ Lens SPHERO spherical objectives complement the  $\mu$ Phase® interferometry systems and allow for increased flexibility and modularity of the complete system.

The  $\mu$ Lens PLANO objectives allow for measurements of flat surfaces or prisms in transmission from 2 mm - 150 mm. The  $\mu$ Lens SPHERO spherical objectives make it possible to test spherical and aspherical surfaces with radii up to 225 mm (convex) and 98 mm diameter (convex), as well as optical systems in transmission.

#### Further Advantages:

- Existing µPhase® systems can be expanded easily and at low cost thanks to the modularity and compatibility of the objective design
- Testing of small samples with radii of curvature under 1 mm is possible
- High measuring accuracy through minimum wavefront aberration of μPhase® and μLens SPHERO objectives
- Field of view correction allows high measurement certainty and interferometry with high fringe densities

## Select the Appropriate Objective from the Following Tables

## Three Steps to Your Spherical Objective

1. From the "µLens SPHERO table" choose the spherical objective which meets the requirement:

CXMAX > ROC > CXMIN or |ROC| > |CC Min|





µPhase® objectives

2. Calculate the necessary f/# or max. diameter for the sample with

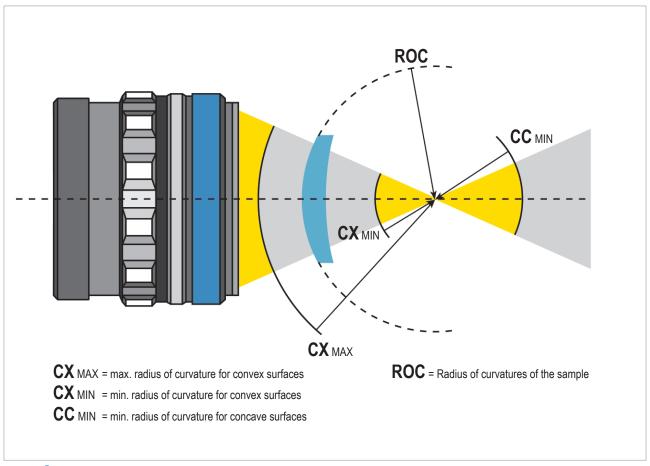
f/# = 
$$\frac{\text{Radius of curvature of the sample (ROC)}}{\text{Diameter of the sample}}$$

and check if the objective is the right choice: check if the f/# of the choosen objective is smaller than the calculated value.

3. From the table "µLens PLANO" choose the appropriate plano objective corresponding to the spherical objective.

## µLens PLANO and SPHERO Objectives





 $\mu \text{Phase}^{\text{(R)}}$  objective focusing range for imaging of spherical surfaces

## µLens® PLANO Table

μLens PLANO	∅ [mm/inch]	Sample diameter	Focusing Range [mm]*	
µLens PLANO 2	2 / 0.079	0.2 - 2	0.6	
µLens PLANO 10**	10 / 0.39	2 - 10	19	
µLens PLANO 50	50.8 / 2	10 - 50.8	250	
µLens PLANO 100***	101.6 /4	20 - 101.6	900	
μLens PLANO 150***	152.4 / 6	30 - 152.5	2100	

<sup>\*</sup> Internal focusing only possible with  $\mu$ Phase<sup>®</sup> 1000 with  $\mu$ Lens objectives tested according to TRIOPTICS standards. Focusing range begins at the outer lens surface

<sup>\*\*</sup> Concave testing spacer required

<sup>\*\*\*</sup> Technical specifications for matching spherical objectives available on request

## µLens PLANO and SPHERO Objectives

## µLens SPHERO Table

## µLens SPHERO objectives for combination with µLens PLANO 10

Description	f/#	NA	α[°]	CXmax*	CXmin*	CCmin*/**
µLens SPHERO 10 f/0.7	0.7	0.71	90°	8.0	2.2	-3.1
µLens SPHERO 10 f/1	1	0.50	60°	13.0	4.4	-6.0
µLens SPHERO 10 f/1.5	1.5	0.34	40°	20.0	8.4	-15.3
µLens SPHERO 10 f/3	3.0	0.17	19°	43.0	24.7	-330.3
µLens SPHERO 10 f/5.2	5.2	0.10	11°	73.0	52.0	-266.0

<sup>\*</sup> Internal focusing only possible with  $\mu Phase^{\circledR}$  1000

## µLens SPHERO objectives for combination with µLens PLANO 50

Description	f/#	NA	α[°]	CXmax*	CXmin*	CCmin*
µLens SPHERO 50 f/0.7	0.7	0.71	90°	26	5	-6
µLens SPHERO 50 f/1	1	0.56	60°	45	10	-13
µLens SPHERO 50 f/1.5	1.5	0.34	40°	70	19	-30
µLens SPHERO 50 f/2.4	2.4	0.21	24°	130	45	-102
µLens SPHERO 50 f/4.2	4.2	0.12	14°	225	106	-573

<sup>\*</sup> Internal focusing only possible with  $\mu Phase^{\circledR}$  1000

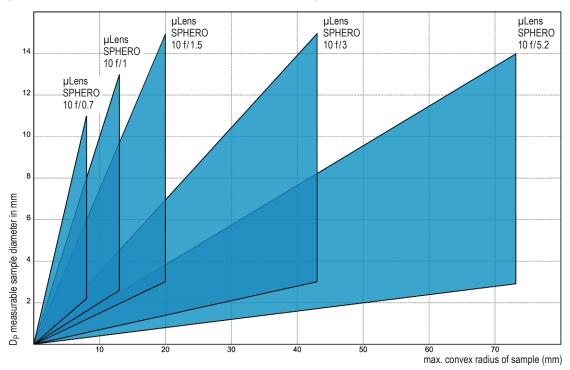
Information about objectives for combination with  $\mu Lens$  PLANO 100 and 150 available on request.

<sup>\*\*</sup> Concave testing spacer required

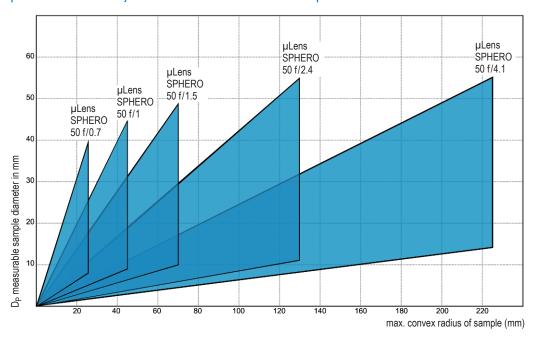


## Saw Tooth Diagram for Selecting the Objective

## µLens SPHERO objectives for combination with µLens PLANO 10



### µLens SPHERO objectives for combination with µLens PLANO 50



 $\mu Lens$  SPHERO objectives for combination with  $\mu Lens$  PLANO 100 and 150 available on request



## **Technical Data**

## µPhase® Sensors

Measurement Technique	Twyman-Green phase-shifting interferometer, convertable to Fizeau measurement mode
Measurement Capability	Measurement of surface topography of reflective surfaces and optics, and wavefronts of optical systems in transmission
Laser Wavelength	632.8 nm; option: any wavelength between 335 and 1064 nm upon request
PV Repeatability (1)	$\lambda / 400 (\lambda = 632.8 \text{ nm})$
RMS Repeatability (2)	$\lambda / 6500 (\lambda = 632.8 \text{ nm})$
Measurement Uncertainty (3)	$\lambda$ / 20 ( $\lambda$ = 632.8 nm), on request
Camera Resolution	μPhase® 500: 500 $\times$ 500 pixel μPhase® 1000: 1000 $\times$ 1000 pixel
Digitalization	8 bit
Laser Specifications	µPhase 500/1000 for 632.8 nm
Type of Laser	Frequency-stabilized HeNe laser
Laser Protection Class	μPhase <sup>®</sup> 500/1000: 2; Laser itself: 3A

- (1) Measured PV-Repeatability of the quoted statistic is for 100 consecutive measurements of the same cavity, measured over 96% clear aperture with 16 phase averages per data set. The specification represents the  $2\sigma$  value of each statistic.
- (2) Measured RMS-Repeatability of the quoted statistic is for 100 consecutive measurements of the same cavity, measured over 96% clear aperture with 16 phase averages per data set. The specification represents the  $2\sigma$  value of each statistic.
- (3) The measurement uncertainty equals the surface of the calibration surface used for the interferometer calibration up to the specified value. TRIOPTICS supplies standard calibration surfaces with a certified accuracy of  $\lambda$ /20 (surface shape deformation). Higher qualities on request.

All measurements were performed on a vibration-isolated optical table.

## μPhase Configurations



µPhase® Turnkey Solutions					<b>Q</b> /	
Standard <b>■</b> Option □	ĮĮ.	II.	Ome Branch	Jan Salling State of	Tr. Interes	ALIO 300
Testing of flat surfaces						
Testing of spherical surfaces						
Testing of aspheric, toric or cylindrical surfaces						
Testing of wavefronts in transmission						
Absolute radius measurement						
Relative radius measurement						
Low vibration sensitivity						
Production use						
Quality management use						
R&D department use						
Vertical measurement						
Horizontal mesurement						
Long radii measurement						
Modular / upgradeability						
Motorized / manual stage						
Manual						
Motorized						
Special Features						
Encoder for radius/position measurement						
Data read-in from encoder to µShape™ evaluation software						
Second movable platform for transmission measurement						
Usage of CGHs for aspheres, cylinders or torics						
Stitching ability for large diameters						
Integrated calibration flat						
Stand-alone setup (no optical table needed)	- 1					





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